#### **OVERVIEW**

Air Liquide Advanced Separations (ALaS) Model **5840** is a high performance, best in class hollow fiber membrane element offering excellent CO<sub>2</sub> removal efficiency in natural gas applications. The higher and constant selectivity of the **5840** membrane improves hydrocarbon recovery and ultimately lengthens the replacement cycle. The **5840** is designed specifically for drop-in replacement of spiral wound cellulose acetate elements in natural gas service. No modification of the existing membrane tubes or piping network is needed.

### **OPERATING CHARACTERISTICS**

MAXIMUM OPERATING TEMPERATURE

MAXIMUM OPERATING

PRESSURE DIFFERENTIAL

MAXIMUM PARTICLE CONTENT

LIQUID CONTENT

WEIGHT (MEMBRANE MODULE)

90°C (194°F)

100 bar-d (1470 psi-d)

100% removal of >1µm size

Pressure Dew Point Margin of +20°C

20.4kg (45 lb)

### **CUSTOMER BENEFITS**

High and constant selectivity means more sales gas in

Greater
hydrocarbon
resistance
means longer life

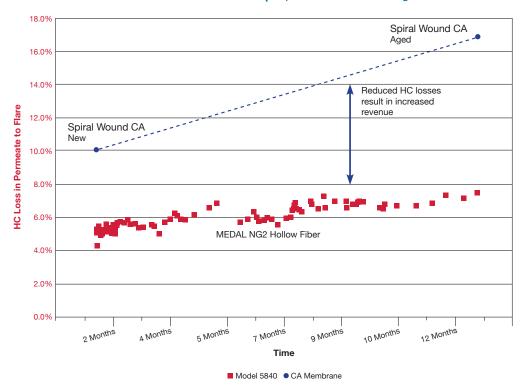
Achieve lower CO<sub>2</sub> pipeline specifications

Estimated payback typically less than 1 year

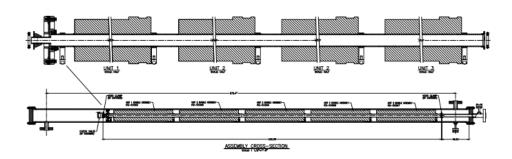
# COMMERCIAL SCALE DEMONSTRATION - 950 PSI, 16.5%-7.5% CO<sub>2</sub>

Parameter	(ALaS) Model 5840	Spiral Wound CA
Feed flow, MM scfd:	126.4	126.4
Sales gas flow, MM scfd:	108.6	103.7
Customer CO <sub>2</sub> Spec in sales gas (%):	7.5	7.5
Number of elements:	215	288
Hydrocarbon losses (%):	5 - 7	10 - 17

## EXAMPLE SIDE-BY-SIDE COMPARISON - 950 psi, 16.5%-7.5% CO<sub>2</sub>



### RETROFIT INSTALLATION INSIDE EXISTING TUBE



5840 elements are shipped in Unit 1, Unit 2 and Unit 3 configurations. The elements are shipped individually.



UNIT 1 is pushed into the existing vessel along with the residue side seal assembly attached.



The required number of UNIT 2 elements are sequentially installed.



UNIT 3 is installed and connected to the permeate collection tube of the existing vessel using all existing hardware.

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